



FEB 2 6 2013

Gerardo C. Rios, Chief Permits Office Air Division U.S. EPA - Region IX 75 Hawthorne St San Francisco, CA 94105

Re:

Notice of Minor Title V Permit Modification

District Facility # S-382 **Project # 1072412**

Dear Mr. Rios:

Enclosed for you to review is an application for minor Title V permit modification for the facility identified above. Occidental of Elk Hills Inc is proposing a Title V minor permit modification to incorporate Authorities to Construct (ATCs) S-382-90-7, S-382-91-6 and S-382-131-8 and '-131-11 into the Title V operating permit. The project authorized removal of well testers, pressure vessels, gas liquid separators and the addition of well testers and gas/liquid pressure vessels.

Enclosed is the engineering evaluation with the following attachments: proposed modified Title V permit, Authorities to Construct (ATCs) S-382-90-7, S-382-91-6 and S-382-131-8 and '-131-11, application, and previous Title V permit. Please submit your written comments on this project within the 45-day comment period that begins on the date you receive this letter.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura at (661) 392-5500.

Sincerely,

Director of Permit Services

Enclosures

Seyed Sadredin

Executive Director/Air Pollution Control Officer





FEB 2 6 2013

Raymond Rodriguez Occidental of Elk Hills Inc. 10800 Stockdale Highway Bakersfield, CA 93311

Re:

Notice of Minor Title V Permit Modification

District Facility # S-382

Project # 1072412

Dear Mr. Rodriguez:

Enclosed is the District's analysis of your application for minor Title V permit modification for the facility identified above. You proposed a Title V minor permit modification to incorporate Authorities to Construct (ATCs) S-382-90-7, S-382-91-6 and S-382-131-8 and '-131-11 into the Title V operating permit. The project authorized removal of well testers, pressure vessels, gas liquid separators and the addition of well testers and gas/liquid pressure vessels.

Enclosed is the engineering evaluation with the following attachments: proposed modified Title V permit, Authorities to Construct (ATCs) S-382-90-7, S-382-91-6 and S-382-131-8 and '-131-11, application, and previous Title V permit. This project will be subject to a 45-day EPA commenting period prior to the District taking final action.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura at (661) 392-5500.

Sincerely,

Director of Permit Services

Enclosures

Seyed Sadredin

Executive Director/Air Pollution Control Officer

TITLE V APPLICATION REVIEW

Minor Modification Project #: S-1072412

Engineer: Richard Edgehill Date: February 13, 2013

Rwk 2-14-13

Facility Number: S-382

Facility Name: Occidental of Elk Hills Inc Mailing Address: 10800 Stockdale Highway

Bakersfield, CA 93311

Contact Name: Raymond Rodriguez

Phone: (661) 763-6525

Title: Environmental Engineer

Lead Engineer: Richard Karrs

I. PROPOSAL

Occidental of Elk Hills Inc (OEHI) is proposing a Title V minor permit modification to incorporate the recently issued Authorities to Construct (ATCs) S-382-90-7, S-382-91-6 and S-382-131-8 and '-131-11 into the Title V permit. The ATCs authorized removal of well testers, pressure vessels, gas liquid separators and the addition of well testers and gas/liquid pressure vessels. Note that the initial application included applications for S-382-86 and '-133 which have been cancelled.

The purpose of this evaluation is to identify all applicable requirements, determine if the facility will comply with the applicable requirements and to provide the legal and factual basis for the proposed revisions.

II. FACILITY LOCATION

Permit	Tank Setting ID	Location
·-90	4-32S	SE Section 32 Township:30S Range 24E
'-91	4-26R	SE Section 26 Township:30S Range 23E
ʻ-131	3-26R	SW Section 26 Township:30S Range 23E

- 3. Do not require or change a case-by-case determination of an emission limitation or other standard, or a source-specific determination for temporary sources of ambient impacts, or a visibility or increment analysis;
- 4. Do not seek to establish or change a permit term or condition for which there is no corresponding underlying applicable requirement and that the source has assumed to avoid an applicable requirement to which the source would otherwise be subject. Such terms and conditions include:
 - a. A federally enforceable emission cap assumed to avoid classification as a modification under any provisions of Title I of the Federal Clean Air Act; and
 - b. An alternative emissions limit approved pursuant to regulations promulgated under section 112(i)(5) of the Federal Clean Air Act; and
- Are not Title I modifications as defined in District Rule 2520 or modifications as defined in section 111 or 112 of the Federal Clean Air Act; and
- 6. Do not seek to consolidate overlapping applicable requirements.

In accordance with Rule 2520, the application meets the procedural requirements of section 11.4 by including:

- 1. A description of the change, the emissions resulting from the change, and any new applicable requirements that will apply if the change occurs:
- 2. The source's suggested draft permit; and
- 3. Certification by a responsible official that the proposed modification meets the criteria for use of minor permit modification procedures and a request that such procedures be used.

VIII. ATTACHMENTS

- I. Proposed Modified Title V Operating Permits
- II. Authorities to Construct
- III. Application
- IV. Previous Title V Operating Permits

Attachment A Proposed Modified Title V Operating Permits

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-382-90-10

SECTION: 32 TOWNSHIP: 30S RANGE: 24E

EQUIPMENT DESCRIPTION:

: 42,000 GALLON SURGE TANK UNX #1063 (GAUGE 4-32S) WITH THE FOLLOWING EQUIPMENT SHARED WITH S-382-190: GAS/LIQUID PRESSURE VESSELS IN GAS/LIQUID SEPARATION SYSTEM, ONE EMERGENCY STAND-BY GAS/LIQUID SEPARATION SYSTEM, WELL TESTER(S) AND VERTICAL POOL SEPARATOR(S)

PERMIT UNIT REQUIREMENTS

- 1. The tank shall be fully enclosed and shall be equipped with a closed system that collects all VOCs from the storage tank. Collected vapors shall be routed to a gas gathering system that connects to a gas processing plant. The tank and vapor recovery system shall be maintained in Leak-Free condition. [District Rule 4623, 5.6.1] Federally Enforceable Through Title V Permit
- 2. All components (piping, valves, and fittings) associated with the tank, tank vapor control system, vertical pool separator (V-2), well tester #3 or well tester #4, shall be constructed and maintained in a Leak-Free condition. [District Rule 4623, 5.6.3 and District Rule 2201] Federally Enforceable Through Title V Permit
- 3. This permit includes the following equipment: 42,000 gallon tank (#1063), vapor control system, 3 well testers, 4 vertical pool separators, and 1 vertical scrubber. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. VOC fugitive emissions from the components in gas and light oil service on tank and tank vapor control system serving tanks '-116, '-270 and '-271 shall not exceed 0.42 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. VOC fugitive emissions from the components in gas and light oil service on vertical pool separator (V-2) shall not exceed 0.1 lb/ day. VOC fugitive emissions from the components in gas and light oil service on well tester #3 shall not exceed 0.04 lb/ day. VOC fugitive emissions from the components in gas and light oil service on well tester #4 shall not exceed 0.04 lb/ day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Permittee shall maintain with the permit accurate fugitive component counts for tank, tank vapor control system, vertical pool separator (V-2) and well testers #3 and #4 according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Range emission factors. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Test separators, pool separators, and gas scrubbers shall not vent to atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. The emergency stand-by system, including the knockout tank and drain tank shall not vent gas. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. The gas blanket supply line shall be closed before the Leak-Free (as defined in Rule 4623, amended May 19, 2005) seal on any tank is broken, including opening the tanks for any reason. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. {2606} The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OCCIDENTAL OF ELK HILLS INC
Location: LIGHT OIL WESTERN STATIONARY SOURCE, KERN GOUNTY, CA

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- 11. All tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.6.2] Federally Enforceable Through Title V Permit
- 12. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 13. Fugitive VOC emissions rate shall be calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999) from the total number of components from this tank. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 15. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 16. Upon detection of gas leak (VOC concentration >7,500 ppmv, measured in accordance with EPA Method 21), operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 4623, 5.7 (Table 3) and District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Components found to be leaking either liquids or gases (VOC concentration >7,500 ppmv, measured in accordance with EPA Method 21) shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623, 5.7 (Table 3) and District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. However, leaking components discovered during inspections by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within specified timeframes, shall constitute a violation of the District Rule 4623 (amended May 19, 2005). [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 19. If a component type for a given tank is found to leak during an annual inspection, then conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If a component type is found to have no leak after four consecutive quarterly inspections, then revert to annual inspections. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 20. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623 (amended May 19, 2005), even if it is under the voluntary inspection and maintenance program. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 21. Permittee shall keep in their facility at all times a copy of the letter sent to the APCO requesting participation in the Rule 4623 Fixed Roof Tank Preventive Inspection and Maintenance Program, and Tank Interior Cleaning Program, and maintain the records of annual tank inspections, maintenance, and cleaning to document the participation in the program. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OCCIDENTAL OF ELK HILLS INC
Location: LIGHT OIL WESTERN STATIONARY SOURCE KERN COUNTY, CA
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- 22. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Section 5.7 of Rule 4623. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 23. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 24. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4623 (amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 25. {1740} This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 26. This unit does not store organic materials which are liquid at standard conditions and which are used as dissolvers, viscosity reducers, or cleaning agents. Tank emissions are fugitive emissions not considered to come from a point source. Therefore, the requirements of District Rules 4661 (as amended September 20, 2007) and 4801 (as amended December 17, 1992) do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 27. Permittee shall maintain records of number and type of components installed and calculated fugitive emissions. Permittee shall update such records when new components are installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 28. {941} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OCCIDENTAL OF ELK HILLS INC
Location: LIGHT OIL WESTERN STATIONARY SOURCE KER
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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-382-91-9

SECTION: 26 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

84,000 GALLON SURGE TANK UNX #1181 (GAUGE 4-26R STV) WITH THE FOLLOWING EQUIPMENT SHARED WITH S-382-191: GAS/LIQUID PRESSURE VESSEL(S) IN GAS/LIQUID SEPARATION SYSTEM AND ONE EMERGENCY STAND-BY GAS/LIQUID SEPARATION SYSTEM

PERMIT UNIT REQUIREMENTS

- The tank shall be fully enclosed and shall be equipped with a closed system that collects all VOCs from the storage tank. Collected vapors shall be routed to a gas gathering system that connects to a gas processing plant. The tank and vapor recovery system shall be maintained in Leak-Free condition. [District Rule 4623, 5.6.1] Federally Enforceable Through Title V Permit
- Test separators, pool separators, and gas scrubbers shall not vent to atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- The emergency stand-by system, including the knockout tank and drain tank shall not vent gas. [District Rule 2201] Federally Enforceable Through Title V Permit
- The gas blanket supply line shall be closed before the Leak-Free (as defined in Rule 4623, amended May 19, 2005) seal on any tank is broken, including opening the tanks for any reason. [District Rule 2201] Federally Enforceable Through Title V Permit
- VOC fugitive emissions from the components in gas and light oil service on the tank shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- {2606} The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- All tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.6.2] Federally Enforceable Through Title V Permit
- All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623, 5.6.3] Federally Enforceable Through Title V Permit
- A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 10. Fugitive VOC emissions rate shall be calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999) from the total number of components from this tank. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS GONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OCCIDENTAL OF ELK HILLS INC

Location: LIGHT OIL WESTERN STATIONARY SOURCE, KERN GOUNTY, CA S-382-91-9: Feb 13 2013 8:59AM -- EDGEHILR

- 11. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks. and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 12. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 13. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 14. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 15. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. However, leaking components discovered during inspections by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within specified timeframes, shall constitute a violation of the District Rule 4623 (amended May 19, 2005). [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 16. If a component type for a given tank is found to leak during an annual inspection, then conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If a component type is found to have no leak after four consecutive quarterly inspections, then revert to annual inspections. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 17. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623 (amended May 19, 2005), even if it is under the voluntary inspection and maintenance program. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 18. Permittee shall keep in their facility at all times a copy of the letter sent to the APCO requesting participation in the Rule 4623 Fixed Roof Tank Preventive Inspection and Maintenance Program, and Tank Interior Cleaning Program, and maintain the records of annual tank inspections, maintenance, and cleaning to document the participation in the program. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Section 5.7 of Rule 4623. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 20. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 21. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4623 (amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 22. {1740} This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OCCIDENTAL OF ELK HILLS INC Location: LIGHT OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA 8-382-91-9: Feb 13 2013 8:59AM - EDGEHILR

- 23. This unit does not store organic materials which are liquid at standard conditions and which are used as dissolvers, viscosity reducers, or cleaning agents. Tank emissions are fugitive emissions not considered to come from a point source. Therefore, the requirements of District Rules 4661 (as amended September 20, 2007) and 4801 (as amended December 17, 1992) do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall maintain records of number and type of components installed and calculated fugitive emissions. Permittee shall update such records when new components are installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 25. {941} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OCCIDENTAL OF ELK HILLS INC LIGHT OIL WESTERN STATIONARY SOURCE

S-382-91-9 : Feb 13 2013 8:59AM -- EDGEHILR

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-382-131-13

SECTION: 26 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

21,000 GALLON LIQUID TRANSFER TANK UNX #15989 (3-26R STV) SERVED BY VAPOR CONTROL SYSTEM WITH THE FOLLOWING EQUIPMENT SHARED WITH S-382-309 AND -310: PRESSURE VESSEL(S) IN GAS/LIQUID SEPARATION SYSTEM

PERMIT UNIT REQUIREMENTS

- The tank shall be fully enclosed and shall be equipped with a closed system that collects all VOCs from the storage tank. Collected vapors shall be routed to the field vacuum gas gathering system for the 35R Gas Plant in facility S-2234. The tank and vapor recovery system shall be maintained in Leak-Free condition. [District Rules 2201 and 4623, 5.6.1] Federally Enforceable Through Title V Permit
- Operation shall include one 10 hp and three 75 hp oil transfer pumps and emergency liquid knockout vent stack. [District Rule 2201] Federally Enforceable Through Title V Permit
- Vapor control system shall include one gas blanketing line from low pressure gas supply line with one pressure regulator and one pressure control valve. [District Rule 2201] Federally Enforceable Through Title V Permit
- All tank roof vents, gauge hatches, and breather valves shall be designed and maintained at a minimum release pressure of 1.5 oz./sq.in. and vacuum of 0.5 oz./sq.in. [District Rule 2201] Federally Enforceable Through Title V Permit
- Gas/liquid separation systems shall not vent to atmosphere except during a breakdown condition pursuant to Rule 1100. [District Rule 2201] Federally Enforceable Through Title V Permit
- Emergency stand-by system shall not vent to atmosphere except during a breakdown condition pursuant to Rule 1100. [District Rule 2201] Federally Enforceable Through Title V Permit
- Emergency system knockout vessel and drain tank shall be thoroughly drained at termination of emergency upset condition. [District Rule 2201] Federally Enforceable Through Title V Permit
- The gas blanket supply line shall be closed before the Leak-Free (as defined in Rule 4623, amended May 19, 2005) seal is broken on any tank with vapor recovery system, including opening the tanks for any reason. [District Rule 2201] Federally Enforceable Through Title V Permit
- Operator shall monitor all tank roof vents, gauge hatches, and breather valves on a quarterly basis to ensure minimum release pressure setting is maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions from the components in gas and light oil service on the tank shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. {2606} The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 12. All tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.6.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS ON NIVIUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OCCIDENTAL OF ELK HILLS INC

Location: LIGHT OIL WESTERN STATIONARY SOURCE, KERN GOUNTY, CA 8-382-131-13: Feb 13 2013 8:59AM -- EDGEHILR Location:

- 13. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623, 5.6.3] Federally Enforceable Through Title V Permit
- 14. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 15. Fugitive VOC emissions rate shall be calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999) from the total number of components from this tank. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 17. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 18. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 19. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 20. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. However, leaking components discovered during inspections by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within specified timeframes, shall constitute a violation of the District Rule 4623 (amended May 19, 2005). [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 21. If a component type for a given tank is found to leak during an annual inspection, then conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If a component type is found to have no leak after four consecutive quarterly inspections, then revert to annual inspections. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 22. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623 (amended May 19, 2005), even if it is under the voluntary inspection and maintenance program. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 23. Permittee shall keep in their facility at all times a copy of the letter sent to the APCO requesting participation in the Rule 4623 Fixed Roof Tank Preventive Inspection and Maintenance Program, and Tank Interior Cleaning Program, and maintain the records of annual tank inspections, maintenance, and cleaning to document the participation in the program. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Location: LIGHT OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA S-382-131-13: Feb 13 2013 8:59AM - EDGEHILR

Facility Name: OCCIDENTAL OF ELK HILLS INC

- 24. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Section 5.7 of Rule 4623. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 25. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 26. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4623 (amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 27. {1740} This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 28. This unit does not store organic materials which are liquid at standard conditions and which are used as dissolvers, viscosity reducers, or cleaning agents. Tank emissions are fugitive emissions not considered to come from a point source. Therefore, the requirements of District Rules 4661 (as amended September 20, 2007) and 4801 (as amended December 17, 1992) do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 29. Permittee shall maintain records of number and type of components installed and calculated fugitive emissions. Permittee shall update such records when new components are installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 30. {941} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OCCIDENTAL OF ELK HILLS INC Location: LIGHT OIL WESTERN STATIONARY SOURCE REF

S-382-131-13 : Feb 13 2013 8:59AM -- EDGEHILR

Attachment B Authorities to Construct

AUTHORITY TO CONSTRUCT

PERMIT NO: S-382-90-7 ISSUANCE DATE: 06/16/2005

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC MAILING ADDRESS: 10800 STOCKDALE HIGHWAY

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

SECTION: 32 TOWNSHIP: 30S RANGE: 24E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 42,000 GALLON SURGE TANK UNX #1063 (GAUGE 4-32S) WITH THE FOLLOWING EQUIPMENT (SHARED WITH S-382-190): GAS/LIQUID PRESSURE VESSELS IN GAS/LIQUID SEPARATION SYSTEM, ONE EMERGENCY STAND-BY GAS/LIQUID SEPARATION SYSTEM, AND SERVED BY VAPOR CONTROL SYSTEM: REMOVE ONE (1) LARGE GLCC WELL TESTER, REMOVE ONE (1) VERTICAL WELL TESTER, REMOVE ONE (1) HORIZONTAL WELL TESTER, ADD ONE (1) SMALL GLCC WELL TESTER, ADD ONE (1) LARGE GLCC WELL TESTER

CONDITIONS

- 1. The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. The tank shall be equipped with a vapor loss prevention system capable of collecting all VOC emissions and preventing their emissions to the atmosphere at an efficiency of at least 95% by weight. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
- 3. All tank gauging or sampling devices on a tank vented to the vapor recovery system shall be equipped with a gas-tight cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.3.2] Federally Enforceable Through Title V Permit
- 4. All piping, valves and fittings shall be constructed and maintained in a gas-tight condition. Gas-tight shall be defined as emitting no more than 10,000 ppm of methane measured from the potential source with an instrument calibrated with methane in accordance with EPA Method 21. Emissions in excess of this limit shall be considered a leak. [District Rule 4623, 5.3.3] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

- 5. If any of the tank components are found to be leaking, operator shall immediately affix a tag and maintain records of gas leak detection readings, date/time leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 6. Upon detection of any leaking components (having a gas leak >10,000 ppmv, measured in accordance with EPA Method 21 by a portable hydrocarbon detection instrument that is calibrated with methane) operator shall: (a) Eliminate or minimize the leak within 8 hours after detection. (b) If the leak can not be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices; and eliminate the leak within 48 hours after detection. (c) In no event that the total time to minimize and eliminate the leak shall exceed 56 hours after detection. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 7. Leaking components that have been discovered by the operator which have been immediately tagged and repaired within the specified deadlines, shall not constitute a violation of the District Rule 4623. However, leaking components discovered during inspections by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within specified deadlines, shall constitute a violation of the District Rule 4623. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 8. If a component type for a given tank is found to leak during an annual inspection, then conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If a component type is found to have no leak after four consecutive quarterly inspections, then revert to annual inspections. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 9. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 10. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Control efficiency shall be determined by a comparison of controlled emissions to those emissions which would occur from a fixed or cone roof tank in the same product service without a vapor recovery system. Emissions shall be determined based on tank emission factors in EPA Publication AP-42, component counts for fugitive emissions sources, recognized emission factors for fugitive emission sources and the efficiency of any VOC destruction device. [District Rule 4623, 6.2.4] Federally Enforceable Through Title V Permit
- 12. The efficiency of any VOC destruction device shall be measured by EPA Method 25, 25a, or 25b. [District Rule 4623, 6.2.5] Federally Enforceable Through Title V Permit
- 13. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 14. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. Compliance with permit conditions in the Title V permit shall be deemed compliance with SJVUAPCD Rule 4623 (Amended December 17, 1992). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 16. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 17. This unit does not store organic materials which are liquid at standard conditions and which are used as dissolvers, viscosity reducers, or cleaning agents. Tank emissions are fugitive emissions not considered to come from a point source. Therefore, the requirements of District Rules 4661 (as amended May 16, 2002) and 4801 (as amended December 17, 1992) do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

- 18. Test separators, pool separators, and gas scrubbers shall not vent to atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. The emergency stand-by system, including the knockout tank shall not vent gas. [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. The requirements of District Rule 4403 shall not apply to components handling only commercial natural gas. [District Rule 4403, 4.1.1] Federally Enforceable Through Title V Permit
- 21. The requirements of District Rule 4403 shall not apply to components handling liquids after initial oil/water separation, provided the liquid has a water content of 90 percent or greater by volume. [District Rule 4403, 4.1.3] Federally Enforceable Through Title V Permit
- 22. The requirements of District Rule 4403 shall not apply to components subject to the requirements of District Rule 4623 (such as the tank vapor recovery system). [District Rule 4403, 4.1.4] Federally Enforceable Through Title V Permit
- 23. Components subject to District Rule 4403 shall be identified and categorized according to District Rule 4403 component types. [District NSR Rule] Federally Enforceable Through Title V Permit
- 24. The gas blanket supply line shall be closed before the gas-tight (as defined in Rule 4623 (Amended 12/17/92)) seal on any tank is broken, including opening the tanks for any reason. [District NSR Rule] Federally Enforceable Through Title V Permit
- 25. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623]
- 26. Fugitive VOC emissions rate shall be, calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999), from the total number of components from this tank. [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. The fugitive VOC emissions rate for components associated with storage tank, gas liquid pressure vessels in gas/liquid separation system, cyclonic well testers, and emergency gas/liquid pressure vessels in gas/liquid separation system shall not exceed 0.43 lb/day. [District NSR Rule]
- 28. Permittee shall maintain records of number and type of components installed and calculated fugitive emissions. Permittee shall update such records when new components are installed. [District Rule NSR] Federally Enforceable Through Title V Permit
- 29. VOC content of gas processed shall not exceed 50% by weight. Permittee shall maintain a written record of VOC content (sampled not less than annually) and shall make such records available for District inspection upon request for a period of five years. [District NSR Rule and District Rule 1070] Federally Enforceable Through Title V Permit
- 30. VOC content of gas shall be determined by ASTM D1945, EPA Method 18 referenced as methane, or equivalent test method with prior District approval. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. Permittee shall keep in their facility at all times a copy of the letter sent to the APCO requesting participation in the Rule 4623 Fixed Roof Tank Preventive Inspection and Maintenance Program, and Tank Interior Cleaning Program, and maintain the records of annual tank inspections, maintenance, and cleaning to document the participation in the program. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 32. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 6 of Rule 4623. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 33. Prior to implementation of any ATC issued by this project offsets shall be provided for emission reduction credits for the following quantity of emissions: 1st quarter 137 lb, 2nd quarter 137 lb, 3rd quarter 137 lb, and fourth quarter 137 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/19/02). [District Rule 2201]

34. ERC Certificate Number S-1931-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

AUTHORITY TO CONSTRUCT

PERMIT NO: S-382-91-6 ISSUANCE DATE: 06/16/2005

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC **MAILING ADDRESS:** 10800 STOCKDALE HIGHWAY

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

SECTION: 26 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 84,000 GALLON SURGE TANK UNX #1181 (GAUGE 4-26R STV) WITH THE FOLLOWING EQUIPMENT (SHARED WITH S-382-191): GAS/LIQUID PRESSURE VESSELS IN GAS/LIQUID SEPARATION SYSTEM, ONE EMERGENCY STAND-BY GAS/LIQUID SEPARATION SYSTEM, AND SERVED BY VAPOR CONTROL SYSTEM: REMOVE THREE (3) HORIZONTAL WELL TESTERS, ADD ONE (1) SMALL GLCC WELL TESTER, ADD ONE (1) LARGE GLCC WELL TESTER

CONDITIONS

- 1. The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. The tank shall be equipped with a vapor loss prevention system capable of collecting all VOC emissions and preventing their emissions to the atmosphere at an efficiency of at least 95% by weight. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
- 3. All tank gauging or sampling devices on a tank vented to the vapor recovery system shall be equipped with a gas-tight cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.3.2] Federally Enforceable Through Title V Permit
- 4. All piping, valves and fittings shall be constructed and maintained in a gas-tight condition. Gas-tight shall be defined as emitting no more than 10,000 ppm of methane measured from the potential source with an instrument calibrated with methane in accordance with EPA Method 21. Emissions in excess of this limit shall be considered a leak. [District Rule 4623, 5.3.3] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

- 5. If any of the tank components are found to be leaking, operator shall immediately affix a tag and maintain records of gas leak detection readings, date/time leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 6. Upon detection of any leaking components (having a gas leak >10,000 ppmv, measured in accordance with EPA Method 21 by a portable hydrocarbon detection instrument that is calibrated with methane) operator shall: (a) Eliminate or minimize the leak within 8 hours after detection. (b) If the leak can not be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices; and eliminate the leak within 48 hours after detection. (c) In no event that the total time to minimize and eliminate the leak shall exceed 56 hours after detection. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 7. Leaking components that have been discovered by the operator which have been immediately tagged and repaired within the specified deadlines, shall not constitute a violation of the District Rule 4623. However, leaking components discovered during inspections by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within specified deadlines, shall constitute a violation of the District Rule 4623. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 8. If a component type for a given tank is found to leak during an annual inspection, then conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If a component type is found to have no leak after four consecutive quarterly inspections, then revert to annual inspections. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 9. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 10. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Control efficiency shall be determined by a comparison of controlled emissions to those emissions which would occur from a fixed or cone roof tank in the same product service without a vapor recovery system. Emissions shall be determined based on tank emission factors in EPA Publication AP-42, component counts for fugitive emissions sources, recognized emission factors for fugitive emission sources and the efficiency of any VOC destruction device. [District Rule 4623, 6.2.4] Federally Enforceable Through Title V Permit
- 12. The efficiency of any VOC destruction device shall be measured by EPA Method 25, 25a, or 25b. [District Rule 4623, 6.2.5] Federally Enforceable Through Title V Permit
- 13. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 14. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. Compliance with permit conditions in the Title V permit shall be deemed compliance with SJVUAPCD Rule 4623 (Amended December 17, 1992). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 16. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 17. This unit does not store organic materials which are liquid at standard conditions and which are used as dissolvers, viscosity reducers, or cleaning agents. Tank emissions are fugitive emissions not considered to come from a point source. Therefore, the requirements of District Rules 4661 (as amended May 16, 2002) and 4801 (as amended December 17, 1992) do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

- 18. Test separators, pool separators, and gas scrubbers shall not vent to atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. The emergency stand-by system, including the knockout tank shall not vent gas. [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. The requirements of District Rule 4403 shall not apply to components handling only commercial natural gas. [District Rule 4403, 4.1.1] Federally Enforceable Through Title V Permit
- 21. The requirements of District Rule 4403 shall not apply to components handling liquids after initial oil/water separation, provided the liquid has a water content of 90 percent or greater by volume. [District Rule 4403, 4.1.3] Federally Enforceable Through Title V Permit
- 22. The requirements of District Rule 4403 shall not apply to components subject to the requirements of District Rule 4623 (such as the tank vapor recovery system). [District Rule 4403, 4.1.4] Federally Enforceable Through Title V Permit
- 23. Components subject to District Rule 4403 shall be identified and categorized according to District Rule 4403 component types. [District NSR Rule] Federally Enforceable Through Title V Permit
- 24. The gas blanket supply line shall be closed before the gas-tight (as defined in Rule 4623 (Amended 12/17/92)) seal on any tank is broken, including opening the tanks for any reason. [District NSR Rule] Federally Enforceable Through Title V Permit
- 25. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623]
- 26. Fugitive VOC emissions rate shall be, calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999), from the total number of components from this tank. [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. The fugitive VOC emissions rate for components associated with storage tank, gas liquid pressure vessels in gas/liquid separation system, cyclonic well testers, and emergency gas/liquid pressure vessels in gas/liquid separation system shall not exceed 0.1 lb/day. [District NSR Rule]
- 28. Permittee shall maintain records of number and type of components installed and calculated fugitive emissions. Permittee shall update such records when new components are installed. [District Rule NSR] Federally Enforceable Through Title V Permit
- 29. VOC content of gas processed shall not exceed 50% by weight. Permittee shall maintain a written record of VOC content (sampled not less than annually) and shall make such records available for District inspection upon request for a period of five years. [District NSR Rule and District Rule 1070] Federally Enforceable Through Title V Permit
- 30. VOC content of gas shall be determined by ASTM D1945, EPA Method 18 referenced as methane, or equivalent test method with prior District approval. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. Permittee shall keep in their facility at all times a copy of the letter sent to the APCO requesting participation in the Rule 4623 Fixed Roof Tank Preventive Inspection and Maintenance Program, and Tank Interior Cleaning Program, and maintain the records of annual tank inspections, maintenance, and cleaning to document the participation in the program. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 32. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 6 of Rule 4623. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 33. Prior to implementation of any ATC issued by this project offsets shall be provided for emission reduction credits for the following quantity of emissions: 1st quarter 137 lb, 2nd quarter 137 lb, 3rd quarter 137 lb, and fourth quarter 137 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/19/02). [District Rule 2201]

34. ERC Certificate Number S-1931-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

AUTHORITY TO CONSTRUCT

PERMIT NO: S-382-131-8 ISSUANCE DATE: 06/16/2005

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC **MAILING ADDRESS:** 10800 STOCKDALE HIGHWAY

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

SECTION: 26 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 21,000 GALLON LIQUID TRANSFER TANK UNX #15989 (3-26R STV) WITH THE FOLLOWING EQUIPMENT (SHARED WITH S-382-309 AND -310): GAS/LIQUID PRESSURE VESSELS IN GAS/LIQUID SEPARATION SYSTEM, ONE EMERGENCY STAND-BY GAS/LIQUID SEPARATION SYSTEM, AND SERVED BY VAPOR CONTROL SYSTEM: ADD ONE (1) LARGE GLCC WELL TESTER

CONDITIONS

- 1. The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. The tank shall be equipped with a vapor loss prevention system capable of collecting all VOC emissions and preventing their emissions to the atmosphere at an efficiency of at least 95% by weight. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
- 3. All tank gauging or sampling devices on a tank vented to the vapor recovery system shall be equipped with a gas-tight cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.3.2] Federally Enforceable Through Title V Permit
- 4. All piping, valves and fittings shall be constructed and maintained in a gas-tight condition. Gas-tight shall be defined as emitting no more than 10,000 ppm of methane measured from the potential source with an instrument calibrated with methane in accordance with EPA Method 21. Emissions in excess of this limit shall be considered a leak. [District Rule 4623, 5.3.3] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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- 5. If any of the tank components are found to be leaking, operator shall immediately affix a tag and maintain records of gas leak detection readings, date/time leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 6. Upon detection of any leaking components (having a gas leak >10,000 ppmv, measured in accordance with EPA Method 21 by a portable hydrocarbon detection instrument that is calibrated with methane) operator shall: (a) Eliminate or minimize the leak within 8 hours after detection. (b) If the leak can not be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices; and eliminate the leak within 48 hours after detection. (c) In no event that the total time to minimize and eliminate the leak shall exceed 56 hours after detection. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 7. Leaking components that have been discovered by the operator which have been immediately tagged and repaired within the specified deadlines, shall not constitute a violation of the District Rule 4623. However, leaking components discovered during inspections by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within specified deadlines, shall constitute a violation of the District Rule 4623. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 8. If a component type for a given tank is found to leak during an annual inspection, then conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If a component type is found to have no leak after four consecutive quarterly inspections, then revert to annual inspections. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 9. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 10. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Control efficiency shall be determined by a comparison of controlled emissions to those emissions which would occur from a fixed or cone roof tank in the same product service without a vapor recovery system. Emissions shall be determined based on tank emission factors in EPA Publication AP-42, component counts for fugitive emissions sources, recognized emission factors for fugitive emission sources and the efficiency of any VOC destruction device. [District Rule 4623, 6.2.4] Federally Enforceable Through Title V Permit
- 12. The efficiency of any VOC destruction device shall be measured by EPA Method 25, 25a, or 25b. [District Rule 4623, 6.2.5] Federally Enforceable Through Title V Permit
- 13. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 14. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. Compliance with permit conditions in the Title V permit shall be deemed compliance with SJVUAPCD Rule 4623 (Amended December 17, 1992). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 16. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 17. This unit does not store organic materials which are liquid at standard conditions and which are used as dissolvers, viscosity reducers, or cleaning agents. Tank emissions are fugitive emissions not considered to come from a point source. Therefore, the requirements of District Rules 4661 (as amended May 16, 2002) and 4801 (as amended December 17, 1992) do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

- 18. Test separators, pool separators, and gas scrubbers shall not vent to atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. The emergency stand-by system, including the knockout tank shall not vent gas. [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. The requirements of District Rule 4403 shall not apply to components handling only commercial natural gas. [District Rule 4403, 4.1.1] Federally Enforceable Through Title V Permit
- 21. The requirements of District Rule 4403 shall not apply to components handling liquids after initial oil/water separation, provided the liquid has a water content of 90 percent or greater by volume. [District Rule 4403, 4.1.3] Federally Enforceable Through Title V Permit
- 22. The requirements of District Rule 4403 shall not apply to components subject to the requirements of District Rule 4623 (such as the tank vapor recovery system). [District Rule 4403, 4.1.4] Federally Enforceable Through Title V Permit
- 23. Components subject to District Rule 4403 shall be identified and categorized according to District Rule 4403 component types. [District NSR Rule] Federally Enforceable Through Title V Permit
- 24. The gas blanket supply line shall be closed before the gas-tight (as defined in Rule 4623 (Amended 12/17/92)) seal on any tank is broken, including opening the tanks for any reason. [District NSR Rule] Federally Enforceable Through Title V Permit
- 25. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623]
- 26. Fugitive VOC emissions rate shall be, calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999), from the total number of components from this tank. [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. The fugitive VOC emissions rate for components associated with storage tank, gas liquid pressure vessels in gas/liquid separation system, cyclonic well testers, and emergency gas/liquid pressure vessels in gas/liquid separation system shall not exceed 0.36 lb/day. [District NSR Rule]
- 28. Permittee shall maintain records of number and type of components installed and calculated fugitive emissions.

 Permittee shall update such records when new components are installed. [District Rule NSR] Federally Enforceable Through Title V Permit
- 29. VOC content of gas processed shall not exceed 50% by weight. Permittee shall maintain a written record of VOC content (sampled not less than annually) and shall make such records available for District inspection upon request for a period of five years. [District NSR Rule and District Rule 1070] Federally Enforceable Through Title V Permit
- 30. VOC content of gas shall be determined by ASTM D1945, EPA Method 18 referenced as methane, or equivalent test method with prior District approval. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. Permittee shall keep in their facility at all times a copy of the letter sent to the APCO requesting participation in the Rule 4623 Fixed Roof Tank Preventive Inspection and Maintenance Program, and Tank Interior Cleaning Program, and maintain the records of annual tank inspections, maintenance, and cleaning to document the participation in the program. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 32. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 6 of Rule 4623. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 33. Prior to implementation of any ATC issued by this project offsets shall be provided for emission reduction credits for the following quantity of emissions: 1st quarter 137 lb, 2nd quarter 137 lb, 3rd quarter 137 lb, and fourth quarter 137 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/19/02). [District Rule 2201]

34. ERC Certificate Number S-1931-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

AUTHORITY TO CONSTRUCT

PERMIT NO: S-382-131-11 ISSUANCE DATE: 10/11/2006

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC **MAILING ADDRESS:** 10800 STOCKDALE HIGHWAY

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

SECTION: 26 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 21,000 GALLON LIQUID TRANSFER TANK UNX #15989 (3-26R STV) SERVED BY VAPOR CONTROL SYSTEM AND ELEVEN PRESSURE VESSELS IN GAS/LIQUID SEPARATION SYSTEM SHARED WITH S-382-309 AND -310: REMOVE FOUR OF THE GAS/LIQUID SEPARATION PRESSURE VESSELS

CONDITIONS

- 1. The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. The tank shall be equipped with a vapor loss prevention system capable of collecting all VOC emissions and preventing their emissions to the atmosphere at an efficiency of at least 95% by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 3. All tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a gas-tight cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- 4. All piping, fittings, regulators, and valves shall be constructed and maintained in a gas-tight condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

- 6. All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. [District Rule 4623] Federally Enforceable Through Title V Permit
- 7. If any of the tank components are found to be leaking, operator shall immediately affix a tag and maintain records of gas leak detection readings, date/time leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 8. Upon detection of any leaking components (having a gas leak >10,000 ppmv, measured in accordance with EPA Method 21 by a portable hydrocarbon detection instrument that is calibrated with methane) operator shall: (a) Eliminate or minimize the leak within 8 hours after detection. (b) If the leak can not be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices; and eliminate the leak within 48 hours after detection. (c) In no event that the total time to minimize and eliminate the leak shall exceed 56 hours after detection. [District Rule 4623] Federally Enforceable Through Title V Permit
- 9. Leaking components that have been discovered by the operator which have been immediately tagged and repaired within the specified deadlines, shall not constitute a violation of the District Rule 4623. However, leaking components discovered during inspections by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within specified deadlines, shall constitute a violation of the District Rule 4623. [District Rule 4623] Federally Enforceable Through Title V Permit
- 10. If a component type for a given tank is found to leak during an annual inspection, then conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If a component type is found to have no leak after four consecutive quarterly inspections, then revert to annual inspections. [District Rule 4623] Federally Enforceable Through Title V Permit
- 11. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 4623] Federally Enforceable Through Title V Permit
- 12. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520] Federally Enforceable Through Title V Permit
- 13. Control efficiency shall be determined by a comparison of controlled emissions to those emissions which would occur from a fixed or cone roof tank in the same product service without a vapor recovery system. Emissions shall be determined based on tank emission factors in EPA Publication AP-42, component counts for fugitive emissions sources, recognized emission factors for fugitive emission sources and the efficiency of any VOC destruction device. [District Rule 4623] Federally Enforceable Through Title V Permit
- 14. The efficiency of any VOC destruction device shall be measured by EPA Method 25, 25a, or 25b. [District Rule 4623] Federally Enforceable Through Title V Permit
- 15. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520] Federally Enforceable Through Title V Permit
- 16. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520] Federally Enforceable Through Title V Permit
- 17. Compliance with permit conditions in the Title V permit shall be deemed compliance with SJVUAPCD Rule 4623 (Amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520] Federally Enforceable Through Title V Permit
- 18. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit

- 19. This unit does not store organic materials which are liquid at standard conditions and which are used as dissolvers, viscosity reducers, or cleaning agents. Tank emissions are fugitive emissions not considered to come from a point source. Therefore, the requirements of District Rules 4661 (as amended May 16, 2002) and 4801 (as amended December 17, 1992) do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit
- 20. Operation shall include one 10 hp and three 75 hp oil transfer pumps and emergency liquid knockout vent stack. [District NSR Rule] Federally Enforceable Through Title V Permit
- 21. Vapor control system shall include one gas blanketing line from low pressure gas supply line with one pressure regulator and one pressure control valve. [District NSR Rule] Federally Enforceable Through Title V Permit
- 22. Vapor control system shall vent to the field vacuum gas gathering system for the 35R Gas Plant in facility S-2234. [District NSR Rule] Federally Enforceable Through Title V Permit
- 23. All tank roof vents, gauge hatches, and breather valves shall be designed and maintained at a minimum release pressure of 1.5 oz./sq.in. and vacuum of 0.5 oz./sq.in. [District NSR Rule] Federally Enforceable Through Title V Permit
- 24. Gas/liquid separation systems shall not vent to atmosphere except during a breakdown condition pursuant to Rule 1100. [District NSR Rule] Federally Enforceable Through Title V Permit
- 25. Emergency stand-by system shall not vent to atmosphere except during a breakdown condition pursuant to Rule 1100. [District NSR Rule] Federally Enforceable Through Title V Permit
- 26. Emergency system knockout vessel and drain tank shall be thoroughly drained at termination of emergency upset condition. [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. The permittee shall not use any components that leak in excess of the applicable leak standards as specified in this permit. Components that have been found leaking in excess of the applicable leak standards of this rule may be used provided such leaking components have been identified with a tag for repair, are repaired, or are awaiting re-inspection after being repaired, within the applicable time period specified in this permit. [District Rule 4409, 5.1.1] Federally Enforceable Through Title V Permit
- 28. For valves, threaded connections, flanges, pipes, pumps, compressors, and other components not specified in this permit; a major gas leak is a detection of > 10,000 ppmv as methane; a minor gas leak is a detection of 1,000 to 10,000 ppmv as methane when the component is in liquid service; a minor gas leak is a detection of 2,000 to 10,000 ppmv as methane when the component is in gas/vapor service. [District Rule 4409, 5.1.1] Federally Enforceable Through Title V Permit
- 29. For pressure relief devices (PRDs); a major gas leak is a detection of > 10,000 ppmv as methane; a minor gas leak is a detection of 200 to 10,000 ppmv as methane when the component is in liquid service; a minor gas leak is a detection of 400 to 10,000 ppmv as methane when the component is in gas/vapor service. [District Rule 4409, 5.1.1] Federally Enforceable Through Title V Permit
- 30. For polished rod stuffing boxes (PRSBs); a major gas leak is a detection of > 10,000 ppmv as methane; a minor gas leak is a detection of 1,000 to 10,000 ppmv as methane when the component is in liquid service; a minor gas leak is a detection of 1,000 to 10,000 ppmv as methane when the component is in gas/vapor service. [District Rule 4409, 5.1.1] Federally Enforceable Through Title V Permit
- 31. Each hatch shall be closed at all times except during sampling or adding of process material through the hatch, or during attended repair, replacement, or maintenance operations, provided such activities are done as expeditiously as possible and with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4409, 5.1.2] Federally Enforceable Through Title V Permit
- 32. Minor gas leaks from PRSBs detected during any District inspection shall not be counted toward determination of compliance with this rule provided the permittee repairs, replaces, or removes leaking PRSBs from VOC service as soon as practicable but not later than seven calendar days. [District Rule 4409, 5.1.3.1.2] Federally Enforceable Through Title V Permit

- 33. Leaks detected during quarterly operator inspections shall not be counted towards determination of compliance with the provisions of Rule 4409 provided the leaking components are repaired as soon as practicable but not later than the time frame specified in this permit. Leaks detected during quarterly operator inspections that are not repaired, replaced, or removed from operation as soon as practicable but not later than the time frame specified in this rule shall be counted toward determination of compliance with the provisions of Rule 4409. [District Rule 4409, 5.1.3.2.1 and 5.1.3.2.2] Federally Enforceable Through Title V Permit
- 34. Leaking components at this facility detected during annual operator inspections, as required by Rule 4409 for a specific component type, that exceed the leak standards specified in this permit, shall constitute a violation of this rule. This violation is regardless of whether or not the leaking components are repaired, replaced, or removed from operation within the allowable repair time frame specified in this permit. [District Rule 4409, 5.1.3.2.3] Federally Enforceable Through Title V Permit
- 35. An open-ended line, or a valve located at the end of the line, that is not sealed with either a blind flange, a plug, a cap, or a second closed valve that is not closed at all times, except during attended operations requiring process fluid flow through the open-ended line is a leak. Attended operations include draining or degassing operations, connection of temporary process equipment, sampling of process streams, emergency venting, and other normal operational needs, provided such operations are done as expeditiously as possible and with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4409, 5.1.4.1] Federally Enforceable Through Title V Permit
- 36. A leak from a component is when there is a major liquid leak from the component. A major liquid leak from a component is when a visible mist or a continuous flow of liquid, that is not seal lubricant, leaks from the component. [District Rule 4409, 5.1.4.2] Federally Enforceable Through Title V Permit
- 37. A leak from a component is when gas emissions greater than 50,000 ppmv, as methane, leaks from the component. [District Rule 4409, 5.1.4.3] Federally Enforceable Through Title V Permit
- 38. A minor liquid leak from a component is when more than three drops of liquid per minute, that is not seal lubricant and is not a major liquid leak, leaks from the component. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 39. When 200 or fewer valves are inspected, a leak from a valve is when more than one valve has a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. When greater than 200 valves are inspected, a leak from a valve is when more than 0.5 % (rounded up to the nearest whole number) of the valves have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 40. When 200 or fewer threaded connections are inspected, a leak from a threaded connection is when more than one threaded connection has a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. When greater than 200 threaded connections are inspected, a leak from a threaded connection is when more than 0.5 % (rounded up to the nearest whole number) of the threaded connections have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 41. When 200 or fewer flanges are inspected, a leak from a flange is when more than one flange has a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. When greater than 200 flanges are inspected, a leak from a flange is when more than 0.5 % (rounded up to the nearest whole number) of the flanges have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 42. When 200 or fewer pumps are inspected, a leak from a pump is when more than two pumps have a minor liquid leak, a minor gas leak, or a gas leak greater than 10,000 ppmv and less than or equal to 50,000 ppmv. When greater than 200 pumps are inspected, a leak from a pump is when more than 1.0 % (rounded up to the nearest whole number) of the pumps have a minor liquid leak, a minor gas leak, or a gas leak greater than 10,000 ppmv and less than or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 43. When compressors, PRDs, or other components not specified in this permit are inspected, a leak from these components is when more than one component has a minor liquid leak, a minor gas leak, or a gas leak greater than 10,000 ppmv and less than or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit

- 44. When 200 or fewer PRSBs are inspected, a leak is when more than four have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. When greater than 200 PRSBs are inspected, a leak is when more than 2.0 % (rounded up to the nearest whole number) of the PRSBs have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 45. When 200 or fewer wells at light crude oil or gas production facilities are inspected, a leak from a pipe is when more than two or more pipes have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. When greater than 200 wells at light crude oil or gas production facilities are inspected, a leak from a pipe is when more than 1.0 % (rounded up to the nearest whole number) of the pipes have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 46. When pipes at natural gas processing facilities are inspected, a leak from a pipe is when more than two have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 47. For manned facilities all accessible operating pumps, compressors, and PRDs, in service, shall be audio-visually inspected for leaks at least once every 24 hours except when operators do not report to the facility during a 24 hour period. [District Rule 4409, 5.2.1] Federally Enforceable Through Title V Permit
- 48. For unmanned facilities all accessible operating pumps, compressors, and PRDs, in service, shall be audio-visually inspected for leaks at least once per calendar week. [District Rule 4409, 5.2.2] Federally Enforceable Through Title V Permit
- 49. All accessible operating pumps, compressors, and PRDs, in service, that are found to be leaking by audio-visual inspection shall be attempted to be repaired immediately. The leaking component shall then be tested within 24 hours and, if found leaking again, shall be repaired as soon as practicable but not later than the timeframe specified in this permit. [District Rule 4409, 5.2.3] Federally Enforceable Through Title V Permit
- 50. Except for inaccessible components, unsafe-to-monitor components, or pipes, all components, in service, shall be tested for leaks at least once every calendar quarter. [District Rule 4409, 5.2.4] Federally Enforceable Through Title V Permit
- 51. All new, replaced, or repaired fittings, flanges, and threaded connections shall be tested for leaks immediately after being placed into service. [District Rule 4409, 5.2.5] Federally Enforceable Through Title V Permit
- 52. All inaccessible components shall be tested for leaks at least once every 12 months. [District Rule 4409, 5.2.6] Federally Enforceable Through Title V Permit
- 53. All unsafe-to-monitor components shall be tested for leaks during each turnaround. [District Rule 4409, 5.2.7] Federally Enforceable Through Title V Permit
- 54. All pipes shall be visually inspected for leaks at least once every 12 months. [District Rule 4409, 5.2.8] Federally Enforceable Through Title V Permit
- 55. All pipes, in service, that are found to be leaking by visual inspection shall be attempted to be repaired immediately. The leaking pipe shall then be tested within 24 hours and, if found leaking again, shall be repaired as soon as practicable but not later than the timeframe specified in this permit. [District Rule 4409, 5.2.8.1] Federally Enforceable Through Title V Permit
- 56. The annual pipe inspection required by either the Department of Oil, Gas, and Geothermal Resources (DOGGR) pursuant to California Code of Regulation Title 14, Division 2, Subchapter 2, Section 1774 (Oilfield Facilities and Equipment Maintenance), or by the Spill Prevention Control and Countermeasure Plan (SPCC) pursuant to 40 Code of Federal Regulation Part 112 (Oil Prevention and Response: Non-Transportation-Related Onshore and Offshore Facilities) can be used as the annual pipe inspection required by District Rule 4409. [District Rule 4409, 5.2.8.2] Federally Enforceable Through Title V Permit

- 57. Except for pumps, compressors, and PRDs, the permittee may apply for written approval from the District to change the inspection frequency of accessible components from quarterly to annually for a specific component type provided the following two qualifying requirements are met. During the previous five consecutive quarterly inspections, for the specific component type, there shall be no more leaks than as allowed by this permit. The permittee also shall not have received a Notice of Violation (NOV) from the District during the previous 12 months for violating any provisions of District Rule 4409 for the specific component type. If these two qualifying requirements have not been met, then the inspection frequency shall revert back to quarterly. The written request shall include pertinent documentation to demonstrate that the operator has successfully met the two qualifying requirements. [District Rule 4409, 5.2.9 and 5.2.10] Federally Enforceable Through Title V Permit
- 58. The permittee shall notify the District in writing within five calendar days after changing the inspection frequency for a specific component type. The written notification shall include the reason(s) and date of change to a quarterly inspection frequency. [District Rule 4409, 5.2.11] Federally Enforceable Through Title V Permit
- 59. A PRD that releases to the atmosphere shall be inspected by the permittee for leaks as soon as practicable but not later than 24 hours after the time of the release. The permittee shall reinspect the PRD for leaks not earlier than 24 hours after the initial inspection but not later than 15 calendar days after the date of the initial release. If the PRD is found by the permittee to be leaking during either inspection, the PRD leak shall be treated as if the leak was found during the required quarterly operator inspections. [District Rule 4409, 5.2.12] Federally Enforceable Through Title V Permit
- 60. Except for PRDs, a component shall be inspected for leaks not later than 15 calendar days after repairing the leak or replacing the component. [District Rule 4409, 5.2.13] Federally Enforceable Through Title V Permit
- 61. District inspections shall not be counted as an operator inspection required by District Rule 4409. Any attempt by an operator to count such District inspections as part of the operator's mandatory inspections is considered a willful circumvention of the rule and is a violation of this rule. [District Rule 4409, 5.2.14] Federally Enforceable Through Title V Permit
- 62. The operator, upon detection of a leaking component, shall affix to that component a weatherproof, readily visible tag, bearing the date and time when the leak was detected and the date and time of the leak measurement. For gaseous leaks, the tag shall indicate the leak concentration in ppmv. For liquid leaks, the tag shall indicate whether it is a major liquid leak or a minor liquid leak. The tag shall indicate, when applicable, whether the component is an essential component, an unsafe-to-monitor component, or a critical component. The tag shall remain in place until the leaking component is repaired or replaced and reinspected and found to be in compliance with the requirements of this rule. [District Rule 4409, 5.3.1] Federally Enforceable Through Title V Permit
- 63. The operator shall minimize all component leaks immediately, to the extent possible, but not later than one hour after detection of the leak in order to stop or reduce leakage to the atmosphere. If the leak has been minimized but the leak still exceeds the applicable leak standards specified in this permit, the operator shall do one of the following within the timeframes specified within this permit: 1) repair or replace the leaking component; 2) vent the leaking component to a closed vent system; 3) or remove the leaking component from operation. A closed vent system is a District approved system that is not open to the atmosphere. It is composed of hard-piping, ductwork connections and, if necessary, flow inducing devices that transport gas or vapor from a piece or pieces of equipment to a District approved control device that has a overall VOC collection and destruction or removal efficiency of at least 95%, or that transports gases or vapors back to a process system. [District Rule 4409, 5.3.4 and 5.3.5] Federally Enforceable Through Title V Permit
- 64. The operator shall repair minor gas leaks within seven days. The operator shall repair major gas leaks, which are > 10,000 ppmv but < or equal to 50,000 ppmv, within three days. The operator shall repair major gas leaks, which are > 50,000 ppmv, within two days. The operator shall repair minor liquid leaks within three days. The operator shall repair major liquid leaks within two days. The leak rate measured after leak minimization has been performed shall be the leak rate used to determine the applicable repair period. The start of the repair period shall be the time of the initial leak detection. [District Rule 4409, 5.3.4 and 5.3.5] Federally Enforceable Through Title V Permit
- 65. For each calendar quarter, the operator may extend the repair period for a total number of leaking components, not to exceed 0.05 % of the number of components inspected, by type, rounded upward to the nearest whole number. The repair period for minor gas leaks can be extended by seven additional days. The repair period for major gas leaks, which are > 10,000 ppmv but < or equal to 50,000 ppmv, can be extended by two additional days. [District Rule 4409, 5.3.5] Federally Enforceable Through Title V Permit

- 66. If a leaking component is an essential component or a critical component and which cannot be shut down immediately for repairs, the operator shall do the following: 1) minimize the leak within one hour after detection of the leak; 2) and if the leak has been minimized, but the leak still exceeds the applicable leak standards of Rule 4409 as specified in this permit, the essential component or critical component shall be repaired or replaced to eliminate the leak during the next process unit turnaround. The repair shall occur no later than one year from the date of the original leak detection. [District Rule 4409, 5.3.6] Federally Enforceable Through Title V Permit
- 67. For any component that has incurred five repair actions for major gas leaks or major liquid leaks, or a combination of major gas leaks and major liquid leaks within a continuous 12-month period, the operator shall do one of the following four options. Options 1a through 1f require written notification to the District, option 2 requires written notification to the District and written District approval, options 3 and 4 do not require written notification to the District: 1a) For compressors replace the existing seal with either a dual mechanical seal, an oil film seal, a gas seal, or a face-type seal; 1b) for pumps replace the pump with a seal-less pump or replace the seal with a dual mechanical seal; 1c) for PRDs replace the PRD and install a rupture disc in the line which precedes the PRD such that the PRD is in series with and follows the rupture disc; 1d) for valves replace the valve with a sealed bellows valve, or for seal rings install graphite or Teflon chevron seal rings in a live-loaded packing gland; le) for threaded connections weld the connections or replace threaded connections with flanges; 1f) for sampling connections replace the sampling connection with a closed-loop sampling system; 2) Replace the component with Achieved-in-Practice Best Available Control Technology (BACT) equipment; 3) Vent the component to a District approved closed-vent system; 4) Remove the component from operation. For any component that is accessible, is not unsafe-to-monitor, is not an essential component, or is not a critical component, the operator shall comply with these requirements as soon as practicable but not later than twelve months after the date of detection of the fifth major leak within a continuous 12-month period. For any component that is inaccessible, is unsafe-to-monitor, is essential, or is a critical component, the operator shall comply with these requirements as soon as practicable but not later than the next turnaround or not later than two years after the date of detection of the fifth major leak within a continuous 12-month period, whichever comes first. [District Rule 4409, 5.3.7] Federally Enforceable Through Title V Permit
- 68. All major components and critical components shall be physically identified clearly and visibly for inspection, repair, and recordkeeping purposes. The physical identification shall consist of labels, tags, manufacturer's nameplate identifier, serial number, or model number, or other system approved by the District that enables an operator or the District to locate each individual component. The operator shall replace physical identifications that become missing or unreadable as soon as practicable but not later than 24 hours after discovery. [District Rule 4409, 5.4.1] Federally Enforceable Through Title V Permit
- 69. The operator shall keep a copy of the District approved Operator Management Plan (OMP) at the facility and make it available to the District, ARB, and EPA upon request. [District Rule 4409, 6.1.2] Federally Enforceable Through Title V Permit
- 70. By January 30th of each year the operator shall submit to the District for approval, in writing, an annual report indicating any changes to the existing OMP on file at the District. [District Rule 4409, 6.1.4] Federally Enforceable Through Title V Permit
- 71. The operator shall maintain an inspection log that has been signed and dated by the facility operator responsible for the inspection, certifying the accuracy of the information recorded in the log. The inspection log shall contain, at a minimum, all of the following information: 1) The total number of components inspected, and the total number and percentage of leaking components found by component types; 2) The location, type, name or description of each leaking component and the description of any unit where the leaking component is found; 3) Date of the leak detection and method of the leak detection; 4) For gaseous leaks, record the leak concentration in ppmy, and for liquid leaks record whether the leak is a major liquid leak or a minor liquid leak; 5) The date of repair, replacement, or removal from operation of the leaking component(s); 6) The identification and location of essential components and critical components found leaking that cannot be repaired until the next process unit turnaround or not later than one year after leak detection, whichever comes first; 7) The method(s) used to minimize the leak from essential components and critical components found leaking that cannot be repaired until the next process unit turnaround or not later than one year after leak detection, whichever comes earlier; 8) The date of re-inspection and the leak concentration in ppmv after the component is repaired or is replaced; 9) The inspector's name, business mailing address, and business telephone number. [District Rule 4409, 6.2.1] Federally Enforceable Through Title V Permit

- 72. Records of leaks detected during quarterly or annual operator inspections, and each subsequent repair and reinspection, shall be submitted to the District, ARB, and EPA upon request. [District Rule 4409, 6.2.2] Federally Enforceable Through Title V Permit
- 73. Records shall be maintained of each calibration of the portable hydrocarbon detection instrument utilized for inspecting components. The records shall include a copy of the current calibration gas certification from the vendor of the calibration gas cylinder, the date of calibration, the concentration of calibration gas, the instrument reading of calibration gas before adjustment, the instrument reading of calibration gas after adjustment, the calibration gas expiration date, and the calibration gas cylinder pressure at the time of calibration. [District Rule 4409, 6.2.3] Federally Enforceable Through Title V Permit
- 74. All records required by this permit shall be retained on-site for a minimum of five years and made available for District, ARB, and EPA inspection upon request. [District Rule 4409, 6.2.4] Federally Enforceable Through Title V Permit
- 75. All measurements of gaseous leak concentrations shall be conducted according to EPA Method 21 using an appropriate portable hydrocarbon detection instrument calibrated with methane. The instrument shall be calibrated in accordance with the procedures specified in EPA Method 21 or the manufacturer's instructions not more than 30 days prior to its use. [District Rule 4409, 6.3.1] Federally Enforceable Through Title V Permit
- 76. The VOC content by weight percent shall be determined using ASTM D-1945 for gases and South Coast Air Quality Management District (SCAQMD) Method 304-91 for liquids. [District Rule 4409, 6.3.2] Federally Enforceable Through Title V Permit
- 77. The percent by volume liquid evaporated at 302 øF (150 øC) shall be determined using ASTM D-86. [District Rule 4409, 6.3.3] Federally Enforceable Through Title V Permit
- 78. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D-323, and converting the RVP to TVP at the maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures specified in Appendix A of District Rule 4409. [District Rule 4409, 6.3.4] Federally Enforceable Through Title V Permit
- 79. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM D-287 or ASTM 1298. Sampling for API gravity shall be performed in accordance with ASTM D-4057. [District Rule 4409, 6.3.5] Federally Enforceable Through Title V Permit
- 80. The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported. [District Rule 4409, 6.3.6] Federally Enforceable Through Title V Permit
- 81. Halogenated exempt compounds shall be analyzed by EPA Method 18 or ARB Method 422. [District Rule 4409, 6.3.7] Federally Enforceable Through Title V Permit
- 82. The gas blanket supply line shall be closed before the gas-tight (as defined in Rule 4623) seal is broken on any tank with vapor recovery system, including opening the tanks for any reason. [District Rule 4623] Federally Enforceable Through Title V Permit
- 83. Fugitive VOC emissions rate shall be, calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999), from the total number of components from this tank. [District NSR Rule] Federally Enforceable Through Title V Permit
- 84. The VOC fugitive emissions from the components in gas and light oil service on the tank shall not exceed 0.16 lb/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 85. Permittee shall maintain records of number and type of components installed and calculated fugitive emissions. Permittee shall update such records when new components are installed. [District Rule NSR] Federally Enforceable Through Title V Permit

- 86. The VOC content of gas processed shall not exceed 50% by weight. Permittee shall maintain a written record of VOC content (sampled not less than annually) and shall make such records available for District inspection upon request for a period of five years. [District NSR Rule and District Rule 1070] Federally Enforceable Through Title V Permit
- 87. The VOC content of gas shall be determined by ASTM D1945, EPA Method 18 referenced as methane, or equivalent test method with prior District approval. [District NSR Rule] Federally Enforceable Through Title V Permit
- 88. Permittee shall keep in their facility at all times a copy of the letter sent to the APCO requesting participation in the Rule 4623 Fixed Roof Tank Preventive Inspection and Maintenance Program, and Tank Interior Cleaning Program, and maintain the records of annual tank inspections, maintenance, and cleaning to document the participation in the program. [District Rule 4623] Federally Enforceable Through Title V Permit
- 89. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 6 of Rule 4623. [District Rule 4623] Federally Enforceable Through Title V Permit

Attachment C
Application

San Joaquin Valley Air Pollution Control District RECEIVED

www.valleyair.org

FEB 2 1 2013

Permit Application For:

SJVAPCD Southern Region

ADMINISTRATIVE AMENDMENT MINOR MODIFICATION [] SIGNIFICANT MODIFICATION 1. PERMIT TO BE ISSUED TO: Occidental of Elk Hills, Inc 2. MAILING ADDRESS: STREET/P.O. BOX: 10800 Stockdale Hwy 9-DIGIT CITY: Bakersfield STATE: CA ZIP CODE: 93311 3. LOCATION WHERE THE EQUIPMENT WILL BE OPERATED: **INSTALLATION DATE:** STREET: Elk Hills CITY: Tupman ¼ SECTION TOWNSHIP RANGE 4. GENERAL NATURE OF BUSINESS: Oil and Natural Gas Production 5. DESCRIPTION OF EQUIPMENT OR MODIFICATION FOR WHICH APPLICATION IS MADE (include Permit #'s if known, and use additional sheets if necessary) Incorporate the following ATCs into S-382 Title V Permit: S-382-90-7 S-382-91-6 S-382-131-8 S-382-131-11 6. TYPE OR PRINT NAME OF APPLICANT: TITLE OF APPLICANT: Raymond Rodriguez Sr. Environmental Advisor 7. SIGNATURE OF APPLICANT: DATE: PHONE: (661) 412-5263 February 21, 2013 FAX: (661) 412-5270 EMAIL: Raymond_rodriguez@oxy.com For APCD Use Only: DATE STAMP FILING FEE RECEIVED: \$ CHECK#:

FACILITY ID:

PROJECT NO:

San Joaquin Valley **Unified Air Pollution Control District**

RECEIVED

FEB 2 1 2013

SJVAPCD Southern Region

TITLE V MODIFICATION - COMPLIANCE CERTIFICATION FORM

I. TYPE OF PERMIT ACTION (Check appropriate box)	
[] SIGNIFICANT PERMIT MODIFICATION [X] ADMINISTRATIVE AMENDMENT [X] MINOR PERMIT MODIFICATION [X]	
COMPANY NAME: Occidental of Elk Hills, Inc	FACILITY ID: S - 382
Type of Organization:[x] Corporation [] Sole Ownership	[] Government [] Partnership [] Utility
2. Owner's Name: Occidental of Elk Hills, Inc	
3. Agent to the Owner: Occidental of Elk Hills, Inc.	
Based on information and belief formed after reasonable application will continue to comply with the applicable Based on information and belief formed after reasonable application will comply with applicable federal requiren permit term, on a timely basis. Corrected information will be provided to the District w information has been submitted. Based on information and belief formed after reasonable submitted application package, including all accompany accurate and complete.	e inquiry, the equipment identified in this federal requirement(s). e inquiry, the equipment identified in this ment(s) that will become effective during the then I become aware that incorrect or incomplete inquiry, information and statements in the
I declare, under penalty of perjury under the laws of the state of C	alifornia, that the forgoing is correct and true: February 21, 2013
Signature of Responsible Official	Date
John Ocana	
Name of Responsible Official (please print)	
Surface Operations Leader	

Title of Responsible Official (please print)

Attachment D Previous Title V Operating Permits

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-382-90-11 EXPIRATION DATE: 10/31/2016

SECTION: 32 TOWNSHIP: 30S RANGE: 24E

EQUIPMENT DESCRIPTION:

42,000 GALLON SURGE TANK UNX #1063 (GAUGE 4-32S) WITH THE FOLLOWING EQUIPMENT SHARED WITH S-382-190: GAS/LIQUID PRESSURE VESSELS IN GAS/LIQUID SEPARATION SYSTEM, ONE EMERGENCY STAND-BY GAS/LIQUID SEPARATION SYSTEM, WELL TESTERS #3 AND #4 AND VERTICAL POOL SEPARATOR (V-2)

PERMIT UNIT REQUIREMENTS

- 1. The tank shall be fully enclosed and shall be equipped with a closed system that collects all VOCs from the storage tank. Collected vapors shall be routed to a gas gathering system that connects to a gas processing plant. The tank and vapor recovery system shall be maintained in Leak-Free condition. [District Rule 4623, 5.6.1] Federally Enforceable Through Title V Permit
- All components (piping, valves, and fittings) associated with the tank, tank vapor control system, vertical pool separator (V-2), well tester #3 or well tester #4, shall be constructed and maintained in a Leak-Free condition. [District Rule 4623, 5.6.3 and District Rule 2201] Federally Enforceable Through Title V Permit
- This permit includes the following equipment: 42,000 gallon tank (#1063), vapor control system, 3 well testers, 4 vertical pool separators, and 1 vertical scrubber. [District Rule 2201] Federally Enforceable Through Title V Permit
- VOC fugitive emissions from the components in gas and light oil service on tank and tank vapor control system serving tanks '-116, '-270 and '-271 shall not exceed 0.42 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- VOC fugitive emissions from the components in gas and light oil service on vertical pool separator (V-2) shall not exceed 0.1 lb/day. VOC fugitive emissions from the components in gas and light oil service on well tester #3 shall not exceed 0.04 lb/ day. VOC fugitive emissions from the components in gas and light oil service on well tester #4 shall not exceed 0.04 lb/ day. [District Rule 2201] Federally Enforceable Through Title V Permit
- Permittee shall maintain with the permit accurate fugitive component counts for tank, tank vapor control system, vertical pool separator (V-2) and well testers #3 and #4 according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Range emission factors. [District Rule 2201] Federally Enforceable Through Title V Permit
- Test separators, pool separators, and gas scrubbers shall not vent to atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- The emergency stand-by system, including the knockout tank and drain tank shall not vent gas. [District Rule 2201] Federally Enforceable Through Title V Permit
- The gas blanket supply line shall be closed before the Leak-Free (as defined in Rule 4623, amended May 19, 2005) seal on any tank is broken, including opening the tanks for any reason. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

- 11. All tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.6.2] Federally Enforceable Through Title V Permit
- 12. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 13. Fugitive VOC emissions rate shall be calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999) from the total number of components from this tank. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks. and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 15. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 16. Upon detection of gas leak (VOC concentration >7,500 ppmv, measured in accordance with EPA Method 21), operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 4623, 5.7 (Table 3) and District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Components found to be leaking either liquids or gases (VOC concentration >7,500 ppmy, measured in accordance with EPA Method 21) shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623, 5.7 (Table 3) and District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. However, leaking components discovered during inspections by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within specified timeframes, shall constitute a violation of the District Rule 4623 (amended May 19, 2005). [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 19. If a component type for a given tank is found to leak during an annual inspection, then conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If a component type is found to have no leak after four consecutive quarterly inspections, then revert to annual inspections. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 20. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623 (amended May 19, 2005), even if it is under the voluntary inspection and maintenance program. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 21. Permittee shall keep in their facility at all times a copy of the letter sent to the APCO requesting participation in the Rule 4623 Fixed Roof Tank Preventive Inspection and Maintenance Program, and Tank Interior Cleaning Program, and maintain the records of annual tank inspections, maintenance, and cleaning to document the participation in the program. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OCCIDENTAL OF ELK HILLS INC

Location: LIGHT OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA S-382-90-11: Feb 13 2013 8:10AM-EDGEHILR

- 22. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Section 5.7 of Rule 4623. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 23. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 24. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4623 (amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 25. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.21 Federally Enforceable Through Title V Permit
- 26. This unit does not store organic materials which are liquid at standard conditions and which are used as dissolvers, viscosity reducers, or cleaning agents. Tank emissions are fugitive emissions not considered to come from a point source. Therefore, the requirements of District Rules 4661 (as amended September 20, 2007) and 4801 (as amended December 17, 1992) do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 27. Permittee shall maintain records of number and type of components installed and calculated fugitive emissions. Permittee shall update such records when new components are installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 28. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

Facility Name: OCCIDENTAL OF ELK HILLS INC

San Joaquin Valley Air Pollution Control District

EXPIRATION DATE: 10/31/2016 PERMIT UNIT: S-382-91-11

SECTION: 26 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

84,000 GALLON SURGE TANK UNX #1181 (GAUGE 4-26R STV) WITH THE FOLLOWING EQUIPMENT SHARED WITH S-382-191: GAS/LIQUID PRESSURE VESSELS IN GAS/LIQUID SEPARATION SYSTEM AND ONE EMERGENCY

STAND-BY GAS/LIQUID SEPARATION SYSTEM

PERMIT UNIT REQUIREMENTS

- The tank shall be fully enclosed and shall be equipped with a closed system that collects all VOCs from the storage tank. Collected vapors shall be routed to a gas gathering system that connects to a gas processing plant. The tank and vapor recovery system shall be maintained in Leak-Free condition. [District Rule 4623, 5.6.1] Federally Enforceable Through Title V Permit
- Test separators, pool separators, and gas scrubbers shall not vent to atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- The emergency stand-by system, including the knockout tank and drain tank shall not vent gas. [District Rule 2201] Federally Enforceable Through Title V Permit
- The gas blanket supply line shall be closed before the Leak-Free (as defined in Rule 4623, amended May 19, 2005) seal on any tank is broken, including opening the tanks for any reason. [District Rule 2201] Federally Enforceable Through Title V Permit
- VOC fugitive emissions from the components in gas and light oil service on the tank shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- All tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.6.2] Federally Enforceable Through Title V Permit
- All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623, 5.6.3] Federally Enforceable Through Title V Permit
- A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 10. Fugitive VOC emissions rate shall be calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999) from the total number of components from this tank. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OCCIDENTAL OF ELK HILLS INC

Location: LIGHT OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA \$382-91-11: Feb 13 2013 8-10AM - EDGEHILR

- 11. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks. and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 12. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 13. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 14. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 15. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. However, leaking components discovered during inspections by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within specified timeframes, shall constitute a violation of the District Rule 4623 (amended May 19, 2005). [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 16. If a component type for a given tank is found to leak during an annual inspection, then conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If a component type is found to have no leak after four consecutive quarterly inspections, then revert to annual inspections. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 17. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623 (amended May 19, 2005), even if it is under the voluntary inspection and maintenance program. [District Rule 4623, 5.7 (Table 3)] Federally Enforceable Through Title V Permit
- 18. Permittee shall keep in their facility at all times a copy of the letter sent to the APCO requesting participation in the Rule 4623 Fixed Roof Tank Preventive Inspection and Maintenance Program, and Tank Interior Cleaning Program, and maintain the records of annual tank inspections, maintenance, and cleaning to document the participation in the program. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Section 5.7 of Rule 4623. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
- 20. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 21. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4623 (amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 22. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

- 23. This unit does not store organic materials which are liquid at standard conditions and which are used as dissolvers, viscosity reducers, or cleaning agents. Tank emissions are fugitive emissions not considered to come from a point source. Therefore, the requirements of District Rules 4661 (as amended September 20, 2007) and 4801 (as amended December 17, 1992) do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall maintain records of number and type of components installed and calculated fugitive emissions. Permittee shall update such records when new components are installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 25. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-382-131-15 EXPIRATION DATE: 10/31/2016

SECTION: 26 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

21,000 GALLON LIQUID TRANSFER TANK UNX #15989 (3-26R STV) SERVED BY VAPOR CONTROL SYSTEM WITH THE FOLLOWING EQUIPMENT SHARED WITH S-382-309 AND -310: ELEVEN PRESSURE VESSELS IN GAS/LIQUID

SEPARATION SYSTEM

PERMIT UNIT REQUIREMENTS

- The tank shall be fully enclosed and shall be equipped with a closed system that collects all VOCs from the storage tank. Collected vapors shall be routed to the field vacuum gas gathering system for the 35R Gas Plant in facility S-2234. The tank and vapor recovery system shall be maintained in Leak-Free condition. [District Rules 2201 and 4623, 5.6.1] Federally Enforceable Through Title V Permit
- Operation shall include one 10 hp and three 75 hp oil transfer pumps and emergency liquid knockout vent stack. [District Rule 2201] Federally Enforceable Through Title V Permit
- Vapor control system shall include one gas blanketing line from low pressure gas supply line with one pressure regulator and one pressure control valve. [District Rule 2201] Federally Enforceable Through Title V Permit
- All tank roof vents, gauge hatches, and breather valves shall be designed and maintained at a minimum release pressure of 1.5 oz./sq.in. and vacuum of 0.5 oz./sq.in. [District Rule 2201] Federally Enforceable Through Title V Permit
- Gas/liquid separation systems shall not vent to atmosphere except during a breakdown condition pursuant to Rule 1100. [District Rule 2201] Federally Enforceable Through Title V Permit
- Emergency stand-by system shall not vent to atmosphere except during a breakdown condition pursuant to Rule 1100. [District Rule 2201] Federally Enforceable Through Title V Permit
- Emergency system knockout vessel and drain tank shall be thoroughly drained at termination of emergency upset condition. [District Rule 2201] Federally Enforceable Through Title V Permit
- The gas blanket supply line shall be closed before the Leak-Free (as defined in Rule 4623, amended May 19, 2005) seal is broken on any tank with vapor recovery system, including opening the tanks for any reason. [District Rule 2201] Federally Enforceable Through Title V Permit
- Operator shall monitor all tank roof vents, gauge hatches, and breather valves on a quarterly basis to ensure minimum release pressure setting is maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions from the components in gas and light oil service on the tank shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 12. All tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak free cover which shall be closed at all times except during gauging or sampling, [District Rule 4623, 5.6.2] Federally Enforceable Through Title V Permit

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- 13. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623, 5.6.3] Federally Enforceable Through Title V Permit
- 14. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 15. Fugitive VOC emissions rate shall be calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999) from the total number of components from this tank, [District Rule 2201] Federally Enforceable Through Title V Permit
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- 24. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Section 5.7 of Rule 4623. [District Rule 4623, 5.7] Federally Enforceable Through Title V Permit
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